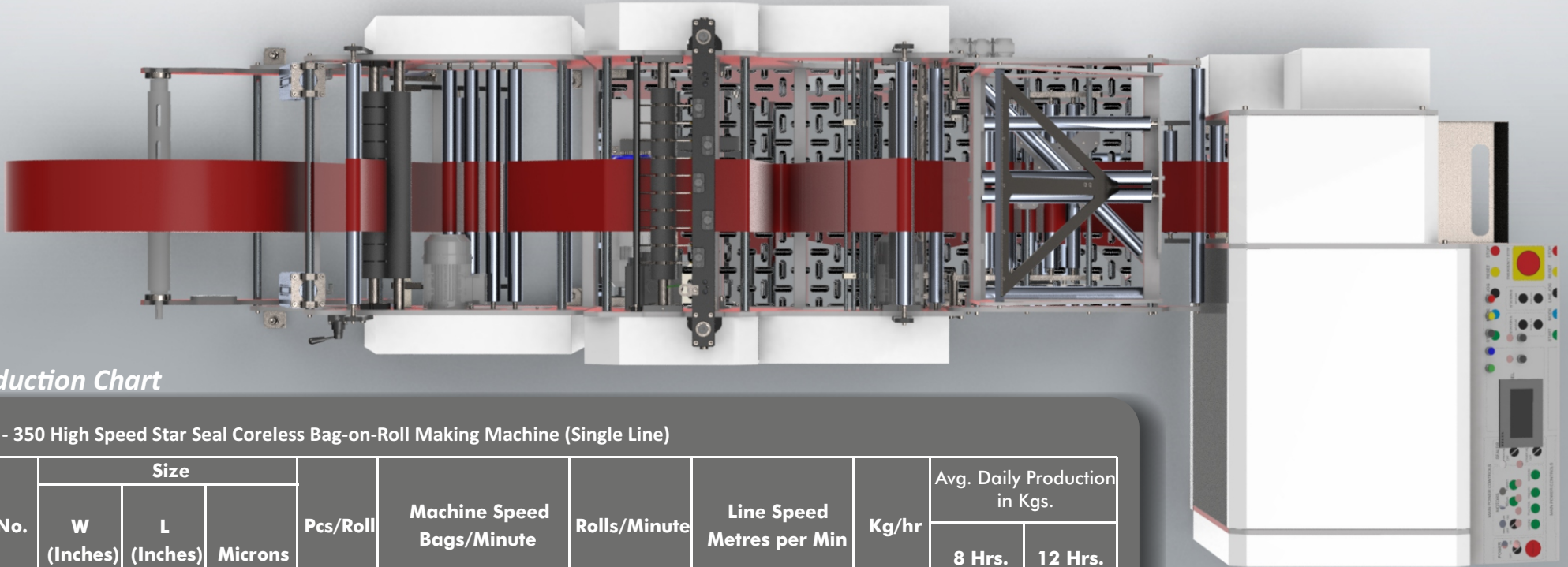




GBRH - 600



Production Chart

GBRS - 350 High Speed Star Seal Coreless Bag-on-Roll Making Machine (Single Line)

Sr. No.	Size			Pcs/Roll	Machine Speed Bags/Minute	Rolls/Minute	Line Speed Metres per Min	Kg/hr	Avg. Daily Production in Kgs.	
	W (Inches)	L (Inches)	Microns						8 Hrs.	12 Hrs.
1	17	19	10	30	170	6.0	82	40	300	450
2	19	21	10	30	170	6.0	91	50	375	575
3	24	30	13	15	140	9.0	107	96	720	1100
4	30	37	15	15	125	8.0	117	153	1150	1750
5	36	48	18	10	90	9.0	110	206	1540	2300
6	36	48	18	15	110	7.0	134	252	1850	2800
7	30	50	18	10	90	9.0	114	179	1072	1600
8	30	50	18	15	110	7.0	140	218	1340	2000

- * The GBRS-350 can process material from 8 Microns to 30 Microns (Gusseted and Folded Material)
- * The machine speeds mentioned have been practically tested.
- * Tested with semi virgin material HDPE-Film Grade with 10% LLDPE Blending upto 15 Microns and 15% above 15 Microns.
- * Above mentioned speeds may vary depending on material grade, quality & thickness.
- * Production Figures will vary if the microns for a given size are different than considered in the above chart.

TECHNICAL SPECIFICATIONS

GBRS - 350

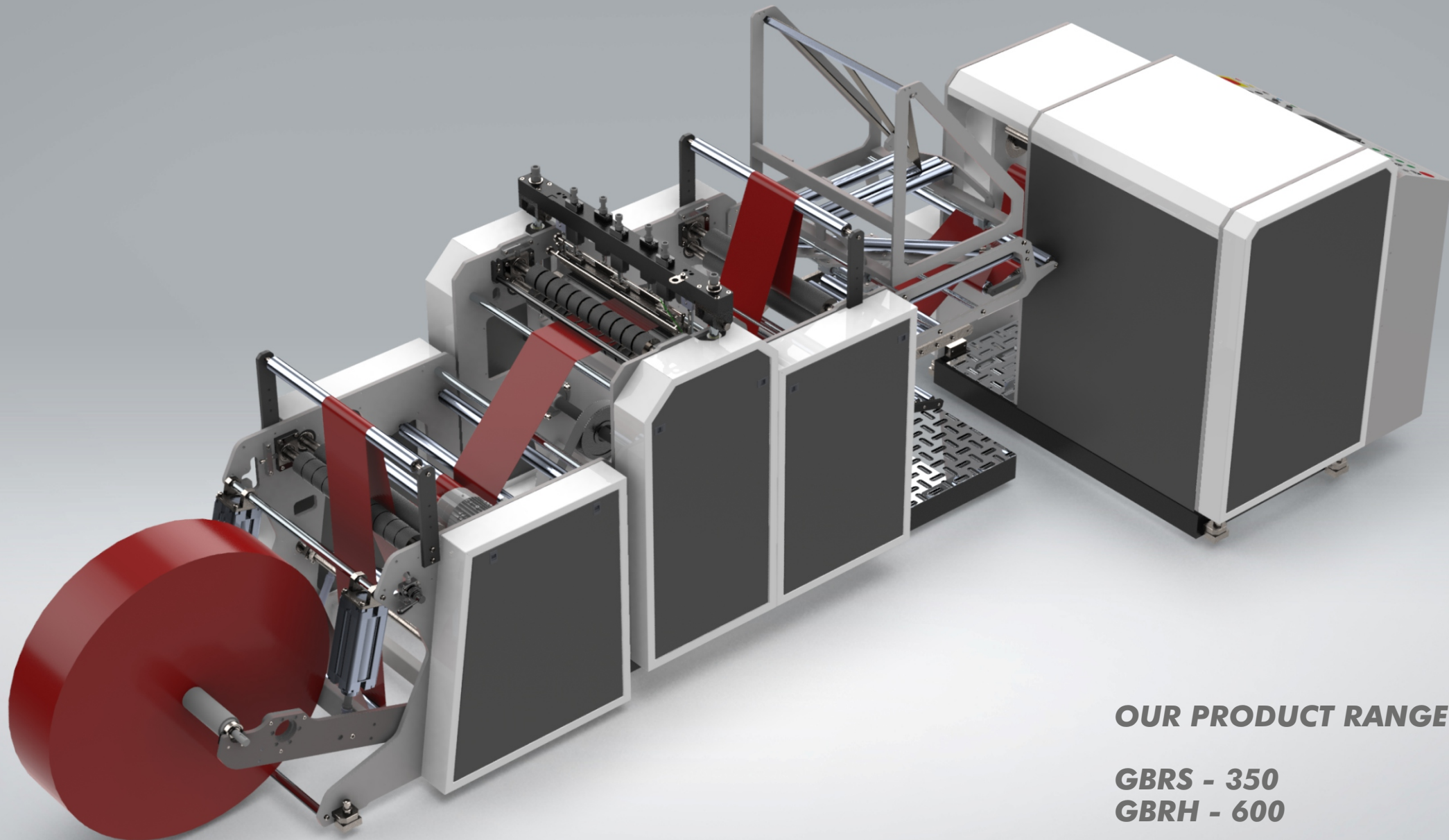
Width x Length - 1800mm x 4900mm (6ft. x 16.5 ft.)
Weight - ~ 1700 Kgs
Connected Load - 10.25 KW (Including heating load)
Heating Load - 2 KW
Recommended Compressed Air Capacity - 9 CFM
Recommended Air Pressure - 5.5 bar

GBRH - 600

Width x Length - 2000mm x 5400mm (6.6ft. x 18 ft.)
Weight - ~ 2100 Kgs
Connected Load - 12.25 KW (Including heating load)
Heating Load - 4 KW
Recommended Compressed Air Capacity - 9 CFM
Recommended Air Pressure - 5.5 bar

///K MACK

GBRH - 600



OUR PRODUCT RANGE

GBRS - 350
GBRH - 600