

# **//K MACK** INDUSTRIAL MACHINERY PVT. LTD.

**EFFICIENCY BY DESIGN**

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\* This is a 3D Illustration. Actual colors and effects may vary

**GBRS - 350 High Speed Star Seal Coreless Bag-on-Roll Making Machine (Single Line)**

Sr. No.	Size			Pcs/Roll	Machine Speed Bags/Minute	Rolls/Minute	Line Speed Metres per Min	Kg/hr	Avg. Daily Production in Kgs.	
	W (Inches)	L (Inches)	Microns						8 Hrs.	12 Hrs.
2	19	21	10	30	200	6.0	107	58	460	650
3	24	30	13	15	140	9.0	107	96	720	1100
4	30	37	15	15	130	8.0	131	153	1150	1750
5	36	48	18	10	95	9.0	116	206	1540	2300
6	36	48	18	15	110	7.0	134	252	1850	2800
7	30	50	18	10	95	9.0	114	179	1072	1600
8	30	50	18	15	110	7.0	140	218	1340	2000

- \* The GBRS-350 can process material from 8 Microns to 50 Microns (In Gussetted and Folded Form)
- \* The machine speeds mentioned have been practically tested in continuous production environment.
- \* Tested with semi virgin material HDPE-Film Grade with 10% LLDPE Blending upto 15 Microns and 15% above 15 Microns.
- \* Above mentioned speeds may vary depending on material grade, quality & thickness.
- \* Production Figures will vary if the microns for a given size are different than considered in the above chart.

**TECHNICAL SPECIFICATIONS**

**GBRS - 350**

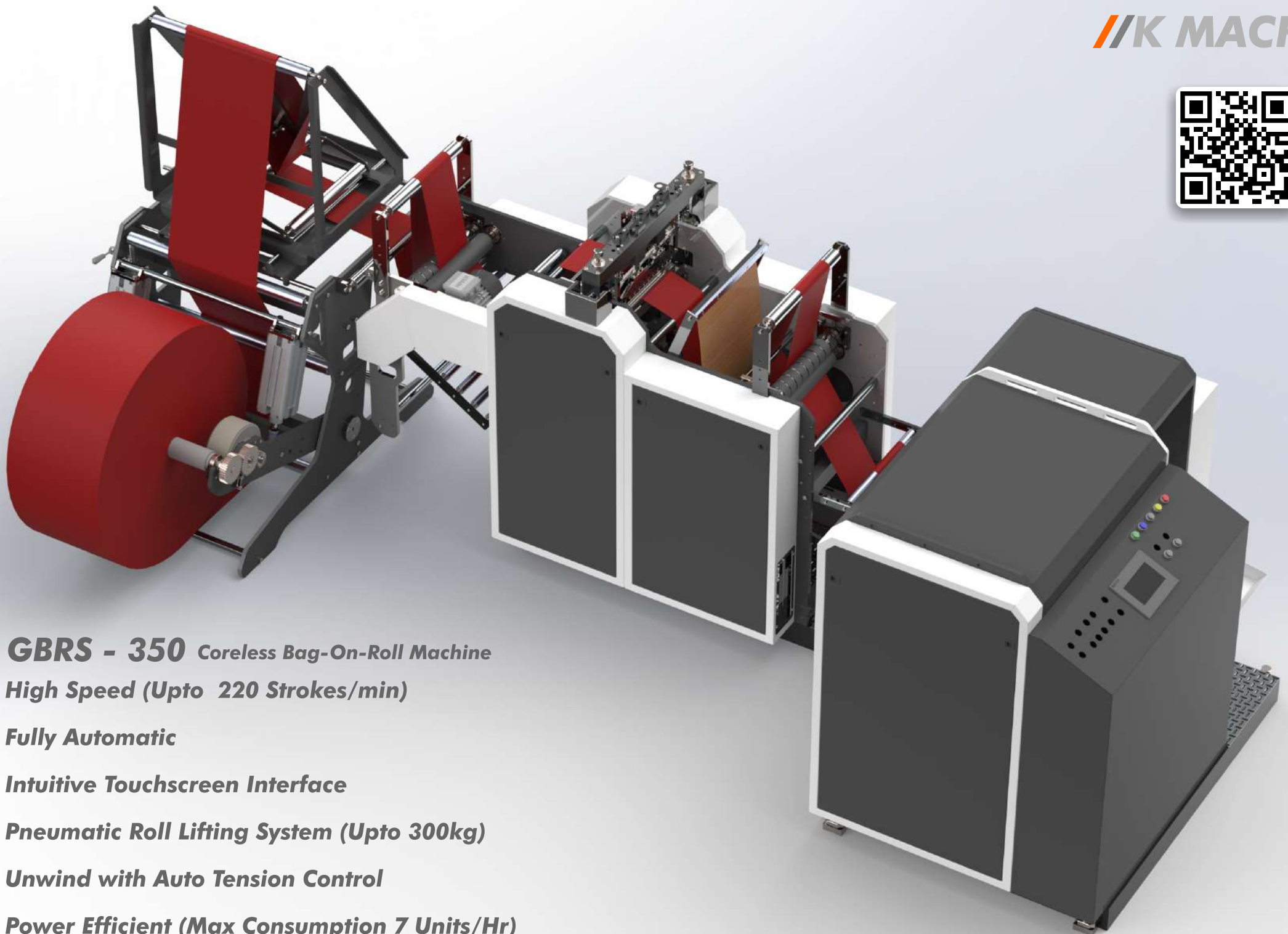
**Width x Length - 1800mm x 4800mm (6.5 x 16 Feet)**

**Weight - ~ 1850 Kgs**

**Total Connected Load - 13.75 KW**

**Recommended Compressed Air Capacity - 9 CFM**  
(5HP COMPRESSOR REQUIRED)

**Recommended Air Pressure - 5.5 bar**



**GBRS - 350** Coreless Bag-On-Roll Machine

**High Speed (Upto 220 Strokes/min)**

**Fully Automatic**

**Intuitive Touchscreen Interface**

**Pneumatic Roll Lifting System (Upto 300kg)**

**Unwind with Auto Tension Control**

**Power Efficient (Max Consumption 7 Units/Hr)**